

The call out for material on the 162F skids are

6061 T6 1  $\frac{3}{4}$  .125

4130 COND N 1  $\frac{1}{2}$  .049

The insert tube should be 27 inches long. It is covered with silicone immediately before inserting into the skid tube, and inserted to a depth of  $\frac{3}{4}$  inch past the end of the skid tube. This leaves the very front end of the skid tube the right diameter for the end plug to fit.